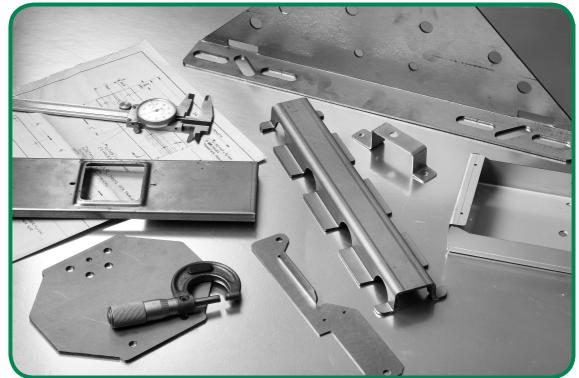
# Fabricating Metal Parts... Building Business Relationships... Personal Attention to Your Job.

#### **Custom Metal Fabricating** Up To 1/2" Thick

- Aluminum
- Steel
- Galvanized
- Stainless Steel
- Copper

Competitive Pricing

Fast Turnaround Time









Cincinnati CL940 6' x 12' 4000 watt Fiber Laser



Nisshinbo 22T Hydraulic CNC Turret Punch



Cincinnati Autoform+ 6 axis Press Brake 135T x 12'



Fasti CNC Folding Machine

Personal attention is given to every detail. Your satisfaction is top priority. Bring your blueprints, specifications, or your ideas. Let's work together to satisfy your fabrication needs.

#### Call for quote.

## **Raytec Fabricating Services**

#### **Laser Cutting**

4000 watt fiber laser 78" x 158" max sheet size
Capacity - 1/2" thick mild steel, stainless steel, and aluminum.
High speed cutting of any profile to your desired tolerances.

# **CNC** Punching

• 22T Hydraulic turret punch 4' x 12' max sheet size

3 1/2" dia. max punch size (dependent upon sheet thickness)Efficiently and accurately punch holes, notches, slots, countersinks and more.Roll stiffening ribs with rolling wheel tools. Form louvers, extrusions, and dimples.

# Shearing

- 3/16" x 12' Shear
- 11ga x 12' Shear with custom high speed CNC sheet feeder
- 24ga x 48" wide coil cut-to-length line

## Forming

- 135T x 12' 6 axis hydraulic press brake
- 100T x 12' 2 axis hydraulic press brake
- 90T x 10' 9 axis hydraulic press brake
- 15T x 4 ft mechanical press brake Precision forming of parts up to 10ga (1/8") x 12' long.
- 13' x 12ga capacity CNC Folding machine. Capabilities include hemming, box, pan, trim work, and more.

## Punching

- 30T Single end punch
- 50T mechanical stamping press
- **45T mechanical stamping press with servo feed** With proper tooling can punch, cut, form, or emboss large quantities of parts efficiently and accurately.

## Sawing

- 16" x 12" programmable automatic feed band saw.
- 6" x 4" manual cold saw.

#### Other

- 9 1/2" 90° corner notcher 10ga capacity
- Pem hardware inserting press
- De-burring machine (single edge)
- 36" wide belt sander
- Belt sanders and tumblers for de-burring parts
- Drill presses for tapping and countersinking holes
- Spot welding
- Custom CNC machining

#### Extensive material stock

Mild Steel- 22ga - 1/2" Galvanized- 26ga - 10ga Stainless Steel- 26ga - 1/4" Aluminum- .020 - 3/16"



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